



Test Report: HLG-240H-54

240W Constant Voltage + Constant Current LED Driver

■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Other Test

Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

■ RELIABILITY TEST

DESIGN VERIFY TEST

OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT
1	RIPPLE & NOISE	V1: 350 mVp-p (Max)	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	V1: 275 mVp-p (Max)
2	OUTPUT VOLTAGE ADJUST RANGE	CH1: 50 V~ 57 V	I/P: 230 VAC I/P:115VAC O/P:MIN LOAD Ta:25°C	48.15V~60.16 V /230VAC 48.15V~60.16 V/115VAC
3	CURRENT ADJ RANGE	2.23 A~ 4.45 A	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	1.66A~ 4.86 A
4	CONSTANT CURRENT REGION	27 V~ 54V	I/P: 230 VAC O/P:CV MODE Ta:25°C	O/P=27V: 5.3 A O/P=53V: 5.1 A
5	OUTPUT VOLTAGE TOLERANCE	V1: -1 % ~ 1 % (Max)	I/P: 100 VAC /305VAC O/P:FULL/ 0 % LOAD Ta:25°C	V1: 0.05 %~-0.05 %
6	LINE REGULATION	V1: - 0.5% ~ 0.5 % (Max)	I/P:100 VAC ~305 VAC O/P:FULL LOAD Ta:25°C	V1: 0 %~ 0 %
7	LOAD REGULATION	V1: - 0.5% ~ 0.5 % (Max)	I/P: 230 VAC O/P:FULL ~MIN LOAD Ta:25°C	V1: 0.05 %~-0.05 %
8	SET UP TIME	230VAC/ 500 ms (Max) 115VAC/ 1000 ms (Max)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	230VAC/ 362 ms 115 VAC/ 704 ms
9	RISE TIME	230VAC/ 80 ms (Max) 115VAC/ 80 ms (Max)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	230VAC/ 45.8 ms 115 VAC/46.3 ms
10	HOLD UP TIME	230VAC/ 12 ms (Typ) 115VAC/ 12 ms (Typ)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	230VAC/ 16 ms 115 VAC/ 16 ms
11	OVER/UNDERSHOOT TEST	< ±5%	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	TEST:< 5 %
12	DYNAMIC LOAD	V1: 5400 mVp-p	I/P: 230 VAC O/P:(1)FULL /Min LOAD 90%DUTY/1KHZ Ta:25°C	233mVp-p

13	DIMMER TEST (B Type only)	SPEC:											
		*Reference resistance value for output current adjustment (Typical)											
		Resistance value	10K	20K	30K	40K	50K	60K	70K	80K	90K	100K	
		Output current	10%	20%	30%	40%	50%	60%	70%	80%	90%	100%	
		*1 ~ 10V dimming function for output current adjustment (Typical)											
		Dimming value	1V	2V	3V	4V	5V	6V	7V	8V	9V	10V	
		Output current	10%	20%	30%	40%	50%	60%	70%	80%	90%	100%	
		*10V PWM signal for output current adjustment (Typical)											
		Duty value	10%	20%	30%	40%	50%	60%	70%	80%	90%	100%	
		Output current	10%	20%	30%	40%	50%	60%	70%	80%	90%	100%	
		TEST RESULT: I/P : 230 VAC ; Ta : 25°C											
		1	Resistance value	10K	20K	30K	40K	50K	60K	70K	80K	90K	100K
			Output current	0.394A	0.868A	1.335A	1.947A	2.258A	2.717A	3.133A	3.586A	4.001A	4.401A
%	8.85%		19.51%	30.00%	43.75%	50.74%	61.06%	70.40%	80.58%	89.91%	98.90%		
2	Dimming value	1V	2V	3V	4V	5V	6V	7V	8V	9V	10V		
	Output current	0.401A	0.873A	1.341A	1.797A	2.264A	2.738A	3.207A	3.653A	4.121A	4.455A		
	%	9.01%	19.62%	30.13%	40.38%	50.88%	61.53%	72.07%	82.09%	92.61%	100.11%		
3	Duty value	10%	20%	30%	40%	50%	60%	70%	80%	90%	100%		
	Output current	0.440A	0.914A	1.371A	1.821A	2.266A	2.708A	3.146A	3.585A	4.024A	4.461A		
	%	9.89%	20.54%	30.81%	40.92%	50.92%	60.85%	70.70%	80.56%	90.43%	100.25%		

INPUT FUNCTION TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	90VAC~305 VAC	I/P:TESTING O/P:FULL LOAD Ta:25°C	68V~305V
			I/P: (1)LOW-LINE-3V=87 V (2)HIGH-LINE=305 V O/P:FULL/MIN LOAD ON: 30 Sec . OFF: 30 Sec 10MIN (AC POWER ON/OFF NO DAMAGE)	TEST: OK
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE	I/P: 100 VAC ~305VAC O/P:FULL~MIN LOAD Ta:25°C	OK
3	POWER FACTOR	0.95/ 230 VAC FULL LOAD (TYP) 0.98/ 115 VAC FULL LOAD (TYP) 0.9/ 230 VAC 65% LOAD (TYP) 0.9/ 115 VAC 65%LOAD (TYP)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD / 65% LOAD Ta:25°C	PF= 0.957 /230V/100%LOAD PF= 0.99 /115V/100%LOAD PF= 0.915 /230V/65%LOAD PF=0.987 /115V/65%LOAD
4	EFFICIENCY	93.5 % (TYP)	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	94.2 %
5	INPUT CURRENT	277V/1.2 A (Typ) 230 V/ 2 A (Typ) 115 V/ 4 A (Typ)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	I = 1.01A/ 277VAC I = 1.067 A/ 230VAC I = 2.082 A/ 115VAC
6	INRUSH CURRENT	230 V/ 75A (Typ) COLD START	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	I = 65 A/ 230VAC
7	TOTAL HARMONIC DISTORTION	THD< 20% when output loading \geq 50% at 115VAC/230VAC input and output loading \geq 75% at 277VAC input	I/P : 115 VAC I/P : 230 VAC O/P : 50% LOAD I/P : 277 VAC O/P : 75%LOAD Ta : 25°C	THD : 6.01 /115VAC THD : 11.76 /230VAC THD : 12.24 /277VAC

PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	95 %~108 %	I/P: 305 VAC I/P: 230 VAC I/P: 100 VAC O/P:TESTING Ta:25°C	102.9 %/305VAC 102.9 %/ 230VAC 102.9 %/100VAC Constant Current Limiting
2	OVER VOLTAGE PROTECTION	V1: 60 V~ 67V	I/P: 305 VAC I/P: 230 VAC I/P: 90 VAC O/P:MIN LOAD Ta:25°C	62.35V/305VAC 62.13V/ 230VAC 62.12V/ 90VAC Shunt down Re- power ON

3	OVER TEMPERATURE PROTECTION	NO DAMAGE	I/P: 230 VAC O/P: FULL LOAD	O.T.P. Active Shut down o/p volotage · recovers automatically after temperature goes down
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 305VAC O/P: FULL LOAD Ta:25°C	NO DAMAGE Hiccup Mode

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	Power Transistor (D to S) or (C to E) Peak Voltage	Q4 Rated 16A/600V	I/P : High-Line +3V = 308 V O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	(1) 464 V (2) 464 V (3) 460 V
2	Diode Peak Voltage	Q101 Rated 30A/150V	I/P : High-Line +3V = 308 V O/P : (1)Full Load Turn on (2)Output Short (3)Full load continue Ta : 25°C	(1) 123 V (2) 123 V (3) 123 V
		Q102 Rated 30A/150V	I/P : High-Line +3V = 308 V O/P : (1)Full Load Turn on (2)Output Short (3)Full load continue Ta : 25°C	(1) 124 V (2) 27 V (3) 123 V
3	Input Capacitor Voltage	C5 Rated: 150µ/450 V	I/P : High-Line +3V = 308 V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 427.7 V (2) 432 V (3) 440 V
4	Control IC Voltage Test	U 70 Rated 8.85V~16 V	I/P : High-Line +3V = 308 V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 13.13 V (2) 13.11 V (3) 13.13 V
5	P.F.C Transistor (D to S) or (C to E) Peak Voltage	Q1 Rated 20.7A/600V	I/P : High-Line +3V = 308 V O/P : (1)Full Load Turn on (2)Output Short (3)Full load continue Ta : 25°C	(1) 560 V (2) 490 V (3) 480 V

SAFETY & EMC TEST

SAFETY TEST

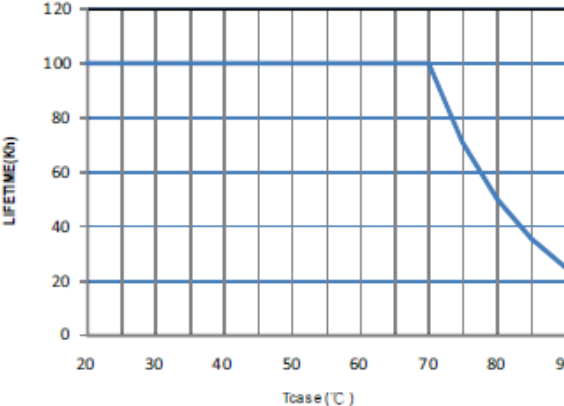
NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	IEC60950-1 I/P-O/P: 3.75KVAC/min I/P-FG:2 KVAC/min<4.5mA O/P-FG1.5KVAC/min	I/P-O/P: 4 KVAC/min I/P-FG: 2.4KVAC/min O/P-FG:1.8/KVAC/min Ta:25°C	I/P-O/P: 4.87 mA I/P-FG: 4.03 mA O/P-FG: 5.02 mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100MΩ I/P-FG: 500VDC>100MΩ O/P-FG:500VDC>100MΩ	I/P-O/P: 500 VDC I/P-FG: 500 VDC O/P-FG: 500 VDC Ta:25°C	I/P-O/P: 30 GΩ I/P-FG: 21.7 GΩ O/P-FG: 30 GΩ NO DAMAGE
3	GROUNDING CONTINUITY	IEC60950-1 FG(PE) TO CHASSIS OR TRACE < 100 mΩ	40A / 2min Ta:25°C	13 mΩ
4	LEAKAGE CURRENT	IEC60950-1 < 0.75 mA / 277VAC	I/P: 280 VAC O/P:Min LOAD Ta:25°C	L-FG: 0.34 mA N-FG: 0.34 mA
5	APPROVAL	TUV: Certificate NO : R50171244 UL: File NO : E127738		

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	EN61000-3-2 CLASS C	I/P: 230VAC/50HZ LOAD:LED/ELECTRONIC LOAD O/P:100% LOAD Ta:25°C	PASS
2	CONDUCTION	EN55022 EN55015 CLASS B	I/P: 230 VAC (50HZ) O/P:FULL/50% LOAD Ta:25°C	PASS Test by certified Lab
3	RADIATION	EN55022 EN55015 CLASS B	I/P: 230 VAC (50HZ) O/P:FULL LOAD Ta:25°C	PASS Test by certified Lab
4	E.S.D	EN61000-4-2 INDUSTRY AIR:8KV / Contact:4KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A
5	E.F.T	EN61000-4-4 INDUSTRY INPUT: 2KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A
6	SURGE	IEC61000-4-5 INDUSTRY L-N :2KV L,N-PE:4KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A

Reliability Test

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT																																																												
1	TEMPERATURE RISE TEST	MODEL : HLG-240H-24 1. ROOM AMBIENT BURN-IN : 1.5 HRS I/P : 230VAC O/P : FULL LOAD Ta= 26.5 °C 2. HIGH AMBIENT BURN-IN : 12 HRS I/P : 230VAC O/P : FULL LOAD Ta= 61.7 °C	<table border="1"> <thead> <tr> <th>NO</th> <th>Position</th> <th>ROOM AMBIENT Ta= 26.5 °C</th> <th>HIGH AMBIENT Ta= 61.7 °C</th> </tr> </thead> <tbody> <tr><td>1</td><td>LF1</td><td>64.0°C</td><td>91.1°C</td></tr> <tr><td>2</td><td>C1</td><td>61.3°C</td><td>89.3°C</td></tr> <tr><td>3</td><td>LF2</td><td>63.4°C</td><td>91.2°C</td></tr> <tr><td>4</td><td>BD1</td><td>64.0°C</td><td>92.7°C</td></tr> <tr><td>5</td><td>L2</td><td>62.7°C</td><td>90.9°C</td></tr> <tr><td>6</td><td>L1</td><td>61.5°C</td><td>89.9°C</td></tr> <tr><td>7</td><td>Q1</td><td>64.7°C</td><td>93.2°C</td></tr> <tr><td>8</td><td>U1</td><td>61.5°C</td><td>90.2°C</td></tr> <tr><td>9</td><td>TSW1</td><td>64.1°C</td><td>92.7°C</td></tr> <tr><td>10</td><td>Q3</td><td>65.1°C</td><td>93.3°C</td></tr> <tr><td>11</td><td>T1</td><td>79.0°C</td><td>106.6°C</td></tr> <tr><td>12</td><td>Q101</td><td>69.6°C</td><td>98.3°C</td></tr> <tr><td>13</td><td>C102</td><td>66.5°C</td><td>94.9°C</td></tr> <tr><td>14</td><td>LF101</td><td>71.8°C</td><td>100.1°C</td></tr> </tbody> </table>	NO	Position	ROOM AMBIENT Ta= 26.5 °C	HIGH AMBIENT Ta= 61.7 °C	1	LF1	64.0°C	91.1°C	2	C1	61.3°C	89.3°C	3	LF2	63.4°C	91.2°C	4	BD1	64.0°C	92.7°C	5	L2	62.7°C	90.9°C	6	L1	61.5°C	89.9°C	7	Q1	64.7°C	93.2°C	8	U1	61.5°C	90.2°C	9	TSW1	64.1°C	92.7°C	10	Q3	65.1°C	93.3°C	11	T1	79.0°C	106.6°C	12	Q101	69.6°C	98.3°C	13	C102	66.5°C	94.9°C	14	LF101	71.8°C	100.1°C	
NO	Position	ROOM AMBIENT Ta= 26.5 °C	HIGH AMBIENT Ta= 61.7 °C																																																													
1	LF1	64.0°C	91.1°C																																																													
2	C1	61.3°C	89.3°C																																																													
3	LF2	63.4°C	91.2°C																																																													
4	BD1	64.0°C	92.7°C																																																													
5	L2	62.7°C	90.9°C																																																													
6	L1	61.5°C	89.9°C																																																													
7	Q1	64.7°C	93.2°C																																																													
8	U1	61.5°C	90.2°C																																																													
9	TSW1	64.1°C	92.7°C																																																													
10	Q3	65.1°C	93.3°C																																																													
11	T1	79.0°C	106.6°C																																																													
12	Q101	69.6°C	98.3°C																																																													
13	C102	66.5°C	94.9°C																																																													
14	LF101	71.8°C	100.1°C																																																													
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 230 VAC O/P : O/P SHORT TEST Ta : 25°C	TEST : OK																																																												
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 230 VAC/100VAC O/P : CV=23V Ta= -40 °C	TEST : OK																																																												
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 60 °C NO DAMAGE	I/P : 305 VAC O/P : CV=23V Ta= 61.7 °C HUMIDITY= 95 %R.H	TEST : OK																																																												
5	TEMPERATURE COEFFICIENT	± 0.03 %(0~50°C)	I/P : 230 VAC O/P : FULL LOAD	± 0.003 %(0~50°C)																																																												
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -45°C~+90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC		OK																																																												
7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -40°C~+65°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : 230VAC/Full Load		OK																																																												

8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 12min/sweep cycle (4) Acceleration : 5G (5) Test Time : 72min in each axis (X.Y.Z) (6) Ta : 25°C	TEST : OK
9	CAPACITOR LIFE CYCLE	HLG-240H-24:SUPPOSE C102 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25 °C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta= 60 °C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 60 °C LIFE TIME	(1) 196640 HRS (2) 27898.3HRS (3) 54198.9HRS (4) 278122.7 HRS
10	MTBF	Conducted by Parts Stress Analysis Prediction 207.9K hrs min. MIL-HDBK-217F (25°C)	
11	DMTBF/Accelerated Life Test	Demonstration Mean Time Between Failure(Expected Life) : 62,000 hours @ Tcase 75°C 	

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	DANIEL GAO	SANFORD SU	VINCENT TSENG

2003/12/12 A50-F023